

Work Order ID 60971

Tuesday, August 03, 2010 9:19:59 AM



Page 1

Item ID: D4020-3

Revision ID:

Accept



Item Name: Mesh (350 Basket Short, Base)

Setup

Start



Start Date: 8/4/2010 Start Qty: 2.00

Stop



Required Date: 8/6/2010 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

MF

Date: 10-8-3

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4020

A

100



Shear

FLOW WATER JET

0.00

Shear

Memo

0.00

1-Cut mesh at 56.00" (when mesh is on D4017-041 trim mesh to finish size if necessary)

SAD 10-08-05

(2)

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Subsior

(2)

130



Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

Memo

0.00

SAD 10-08-05

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/05
MF
10-8-05

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Picklist Print

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Parent Item: D4020-3

Parent Item Name: Mesh (350 Basket Short, Base)

Page 1

Start Date: 8/4/2010

Start Qty: 2.00

Required Date: 8/6/2010

Required Qty: 2.00

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	947.5018	19.1516	40.31916			

Location

MAT

Loc Qty

947.501833
179.722443
51.14859
500
56.6308
160

Loc Code

40.3192

SAD 10-08-05

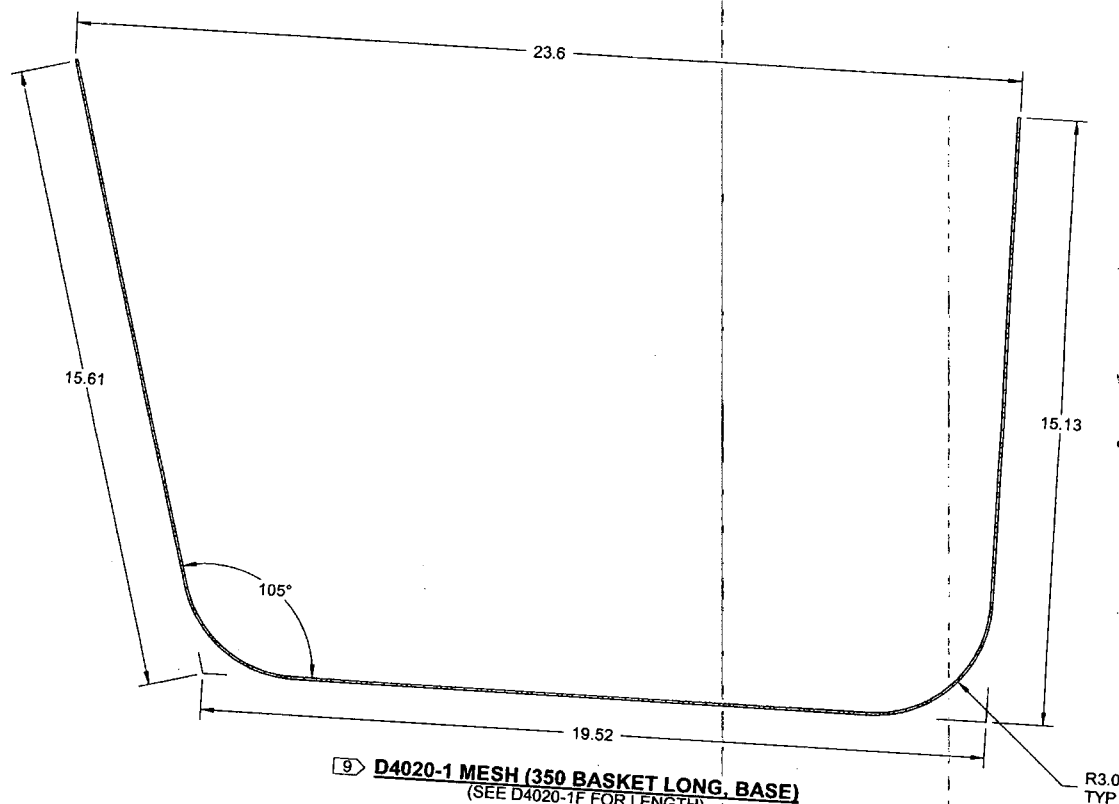
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#60971

- 9 D4020-1 MESH (350 BASKET LONG, BASE)
(SEE D4020-1F FOR LENGTH)
- 9 D4020-3 (350 BASKET SHORT, BASE)
(SEE D4020-3F FOR LENGTH)

RELEASED
2010-03-12
AWP

NOTES:

- 1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4020-1F & D4020-3F
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

A		NEW ISSUE		DESCRIPTION		JPH	10.03.04
REV.						BY	DATE
DESIGN	AJS			DART AEROSPACE LTD		REV. A	
DRAWN	JPH			HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 4	
CHECKED	GP			DRAWING NO.			
MFG. APPR.	E			D4020			
APPROVED	AWP			TITLE			
DE APPR.				350 BASKET MESH (BASE)		SCALE	
DATE	10.03.04					NTS	

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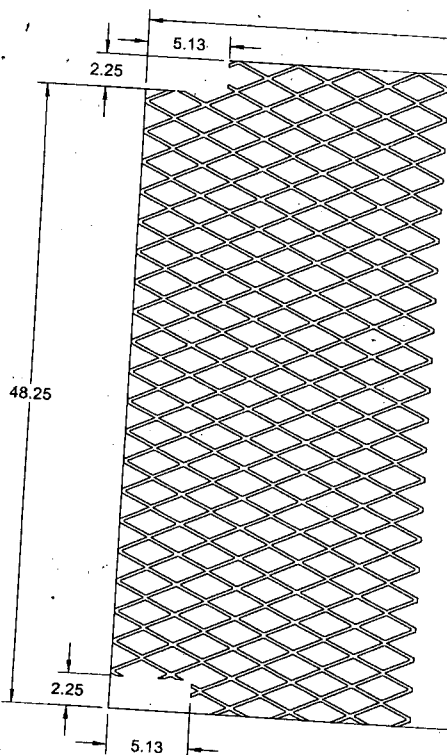
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D4020-1F 95.25
D4020-3F 56.00

- 8) **D4020-1F MESH (350 BASKET LONG BASE)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- 8) **D4020-3F MESH (350 BASKET SHORT BASE)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1F: 17.33 lbs APPROX
-3F: 10.16 lbs APPROX
- 8) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-13
AM

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWN	JPH		
CHECKED	JP	DRAWING NO.	SHEET 4 OF 4
MFG. APPR.	BP	D4020	
APPROVED	AM	TITLE	SCALE
DE APPR.	JP	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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